





MiniLab

BOD SERIES

AUTOMATED SYSTEMS FOR BIOCHEMICAL OXYGEN DEMAND (BOD) TESTING

PRECISION ROBOTICS FOR BOD AUTOMATION



AUTOMATED BOD WORKFLOW

- Bottle decapping/recapping
- pH measurement and adjustment
- Sample homogenization
- Sample dosing and pre-dilution
- Addition of dilution water, seed, and ATU (for cBOD)
- Dissolved oxygen measurement using optical probes
- Barcode reading and LIMScompatible data export

Biochemical Oxygen Demand testing is tedious, repetitive—and essential. SEAL's MiniLab BOD Series brings powerful automation to environmental labs of all sizes, eliminating manual handling and re-

labs of all sizes, eliminating manual handling and reducing errors while increasing throughput and data integrity.

From compact benchtop systems to fully customized high-capacity robotics, each model is purpose-built to meet the unique needs of your lab, with software and mechanics tailored for performance, compliance, and ease of use.

The MiniLab series handles every step with precision—from sample prep through final DO measurement—ensuring full regulatory compliance with:

Standard Methods 5210 B • EPA 405.1 • ISO 5815-1 • DIN 38 409-H51 • and more

CONFIGURATIONS

MiniLab ML Series

For High Throughput & Full Automation

Standard and custom solutions for highthroughput labs including options for up to 192 BOD bottles, multiple DO probes, automated sample prep, barcode scanning, and more!





Many probe configurations available, such as simultaneous dualread, dual-dispense configuration for up to 120 samples per hour.

Designed by chemists for chemists

Every element of the MiniLab BOD Series was engineered with lab users in mind.

No unnecessary covers. No hidden maintenance. Just robust, practical automation that gets the job done.

KEY FEATURES

Scalable Systems to Match Your Needs

All MiniLab platforms are scalable in both size and automation to meet your exact BOD automation needs and available lab bench space.

Compatible with Industry-Standard Probes

Integrates with leading brands of optical DO probes and meters—trusted by labs worldwide.

Open, Accessible Platform

Bottles are always visible and accessible. Optional system cabinets available.

Reliable Robotic Movement

More accurate and reliable than traditional stepper motors, our encoded motors on MiniLab ML systems ensure alignment is maintained during long runs for hands-free, worry-free operation.

Flexible Software

LIMS-compatible with customizable instant export files, automatic COM port detection, and utilizes auto-saving, no "Save" button required.

Compatible with glass and plastic BOD bottles

Precision-cut bottle trays allow you to use your preferred bottle material. Glass or plastic bottles, such as the Environmental Express Eco-Conscious Single-Use BOD Bottle, are equally compatible.

Direct DI Water Connection

Wash pot can be plumbed directly to your water tap, eliminating basin refills and reducing crosscontamination risk. Wash bath built with robust and inert ultra high molecular weight polyethylene.

FOR EVERY LABORATORY

MiniLab AR

Compact, Automated BOD Analysis

Low footprint systems for up to 60 BOD bottles, scalable to match your capacity and throughput needs. Automates addition of dilution water, seed, and ATU before read takes place with an optical DO probe.



MiniLab AP

Compact, Automated BOD Prep

Add pre-dilution, pH adjustment, and sample dosing from collection bottles on MiniLab AP to BOD bottles on the MiniLab AR. This low footprint system can be integrated with a MiniLab AR system at any time.



Colorimetric Nutrient Analyzers

DISCRETE ANALYZERS







AQ300

AQ400

AQ700

SEGMENTED FLOW ANALYZERS







AA100

AA500

QuAAtro39

Robotic Handling Systems

FOR BOD, PH, CONDUCTIVITY, SAMPLE PREP, AND MORE





Minilab ML

Minilab AR & AP

Digestion Systems

FOR METALS AND TKN. TP DIGESTION





BD50

DEENA 4

LEARN MORE AT

60 Years of Experience in Environmental Analysis

Built into Every Analyzer
50 years' experience in designing, developing and manufacturing automated wet chemistry analyzers specifically for very low detection levels in environmental applications has helped SEAL to apply the most useful, easy to use features into the SEAL range of Discrete and Segmented Flow analyzers. The SEAL analyzers are widely acknowledged as

the best for environmental analysis, giving you everything you need to achieve equal or superior re-

sults to the manual and approved laboratory meth-

A GLOBAL LEADER IN ENVIRONMENTAL & INDUSTRIAL ANALYSIS SOLUTIONS

SEAL Analyzers are monitoring environmental samples in every corner of the globe. They are manufactured in the USA, Germany and the Nether-

lands. Engineering and chemistry support is provided from SEAL global facilities in USA, Germany,

UK the Netherlands, and China along with our worldwide network of specialist distributors.

COMPREHENSIVE SUPPORT
We offer comprehensive applications, technical service and software support.

INCLUDING

A choice of preventative maintenance and service contracts to meet your

► Guaranteed availability of genuine con-

Adaptation of methods to specific requirements such as matrix, range or

Continuous in-house development of

software to incorporate new customer

specific requirements

detection limit

requested features

In-house and online training

sumables and spare parts

ods the SEAL analyzer replaces.



Designed by chemists for chemists

SEAL Analytical is a global company with offices worldwide, contact your nearest location at www.seal-analytical.com.

SEAL Analytical, Inc. 6501 West Donges Bay Road Mequon, WI 53092 United States Tel: +1 (262) 241 7900

Tel: +1 (262) 241 7900 Fax: +1 (262) 241 7970 sales@seal-us.com SEAL Analytical Ltd. Clywedog Road South Wrexham Industrial Estate Wrexham LL13 9XS

United Kingdom Tel: +44 (0) 1978 807273 sales.uk@seal-analytical.com SEAL Analytical Netherlands Provincienbaan 4 5121 DL Rijen The Netherlands

Tel: +31 161 240152 Fax: +31 161 240153 salesnl@seal-analytical.com SEAL Analytical GmbH Werkstrasse 5 D-22844 Norderstedt Germany

Tel: +49 (0)40 60 9292 9-00 Fax: +49 (0)40 60 9292 9-02 salesde@seal-analytical.com SEAL Analytical Shanghai Room 413, 12th Building, No. 128 Xiangyin Road, Shanghai, 200433 China

Tel: +86 21 3362 5002 Fax: +86 21 3362 5002

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